

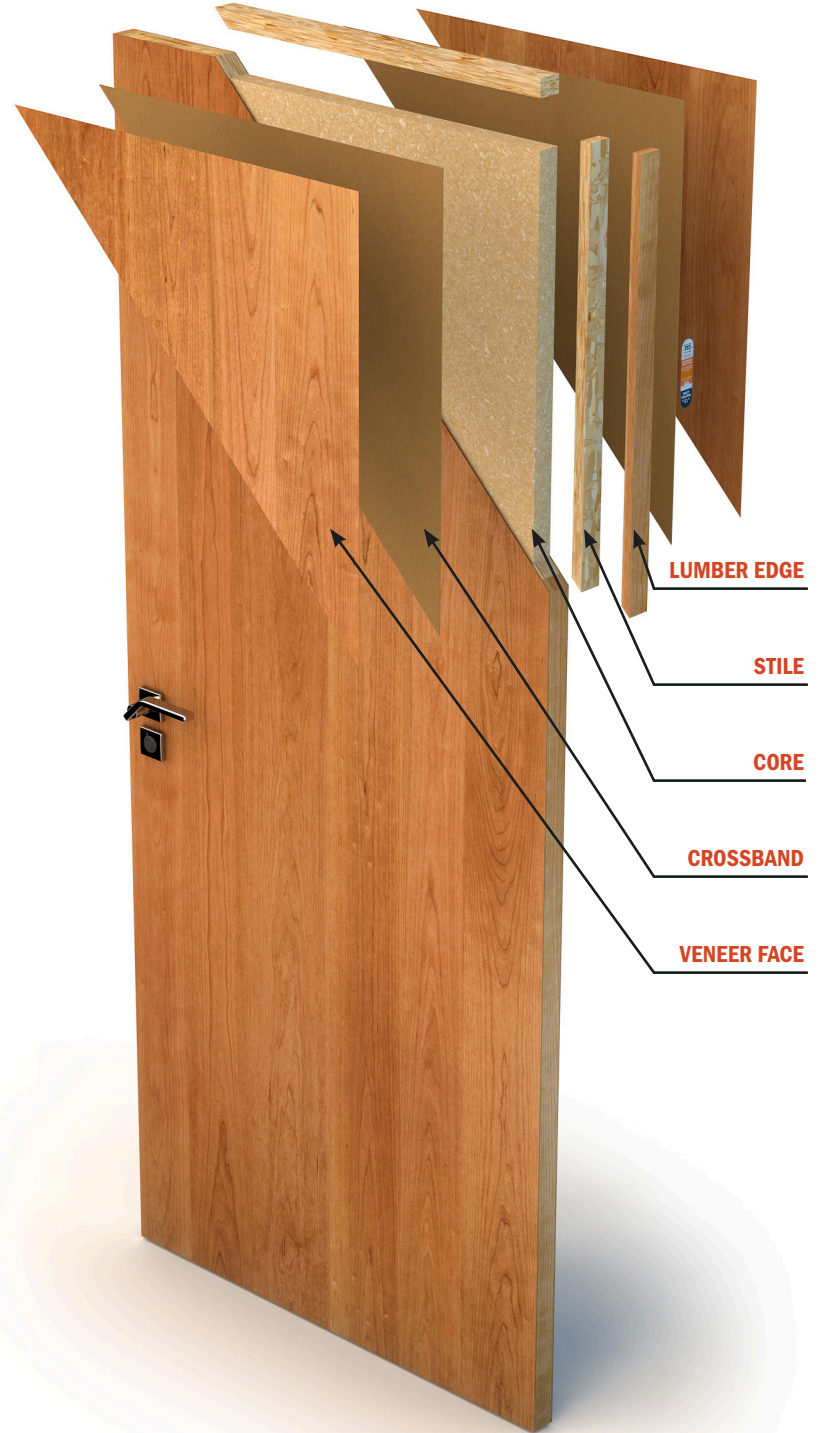


ARCHITECTURAL WOOD DOOR, 5-PLY **ENVC-5**

ENVIRONMENTAL CORE



MAXIMUM SIZE	Unrated	72" x 144" (1829 mm x 3658 mm) single 144" x 288" (3658 mm x 7315 mm) pair
	20 Minute	48" x 108" (1219 mm x 2743 mm) single 96" x 108" (2438 mm x 2743 mm) pair
	45 Minute	48" x 120" (1219 mm x 3048 mm) single 96" x 96" (2438 mm x 2438 mm) pair
	60 Minute	48" x 96" (1219 mm x 2438 mm) single
THICKNESS		1-3/4" (44 mm) - 2-1/2" (64 mm)
FACE		Foreign and domestic veneers, minimum 1/50" (0.5 mm) thick at 12% moisture content. TruGrade, AWI or WDMA face grades. Plastic Laminate or Medium Density Overlay (MDO).
CROSSBAND		1/16" (1.6 mm) min. high density fiberboard (HDF).
CORE		LD-2, Density 32 lbs. per cubic foot (513 kg/cu mm). 100% recovered agricultural fiber (agrifiber).
STILES		HD.1 edge style - Matching 3/8" (16 mm) hardwood laminated to structural composite lumber (SCL) or mineral core. VE.1 edge style - Matching veneer edgebanding laminated to structural composite lumber (SCL) or mineral core.
RAILS		1-3/8" (35mm) structural composite lumber (SCL).
ADHESIVES		Type-1 PVA (polyvinyl acetate); water resistant.
VENEER MATCH		Book/running match standard. Slip or random match optional. Balance, Center, Random, Sketchface and Blueprint Matching available.
OPENINGS		Non-rated: Sizes up to minimum margin. Rated: Up to 1296 sq.in. (8361 sq.cm.) Warranty covers up to half of door height.
FINISH		Factory finish meets or exceeds WDMA TR-6 and AWI 1500 standards. Available in standard or custom stains.
STANDARDS	<i>Meets or Exceeds-</i>	ANSI A208.1 AWI/AWMAC SECT. 1300 WDMA I.S.1 - A-2004 NFPA 252, NFPA 80 UL 10B, UL 10C ASTM D5456-01AE1 CSA 0132.2 SER. 90
WARRANTY		For interior use only. Life of original installation.
MACHINING		Pre-fitting and beveling. Lite and louver cutouts. Template hardware preparation.
LEED CREDITS		MR 4.1 & 4.2 Recycled Content Credit - Entire assembly 70% pre-consumer, 0% post-consumer. Core 100% pre-consumer, 0% post-consumer. MR 5.1 & 5.2 Local and Regional Materials - project must be within 500 miles of Navy Island's factory in St. Paul, MN. MR 7 Certified Wood - contact sales staff. EQ 4.4 Composite Wood (no added urea formaldehyde)



Positive pressure doors available as either-

Category A (concealed intumescences in stiles and top rail)

Category B (requiring frame applied intumescences)

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