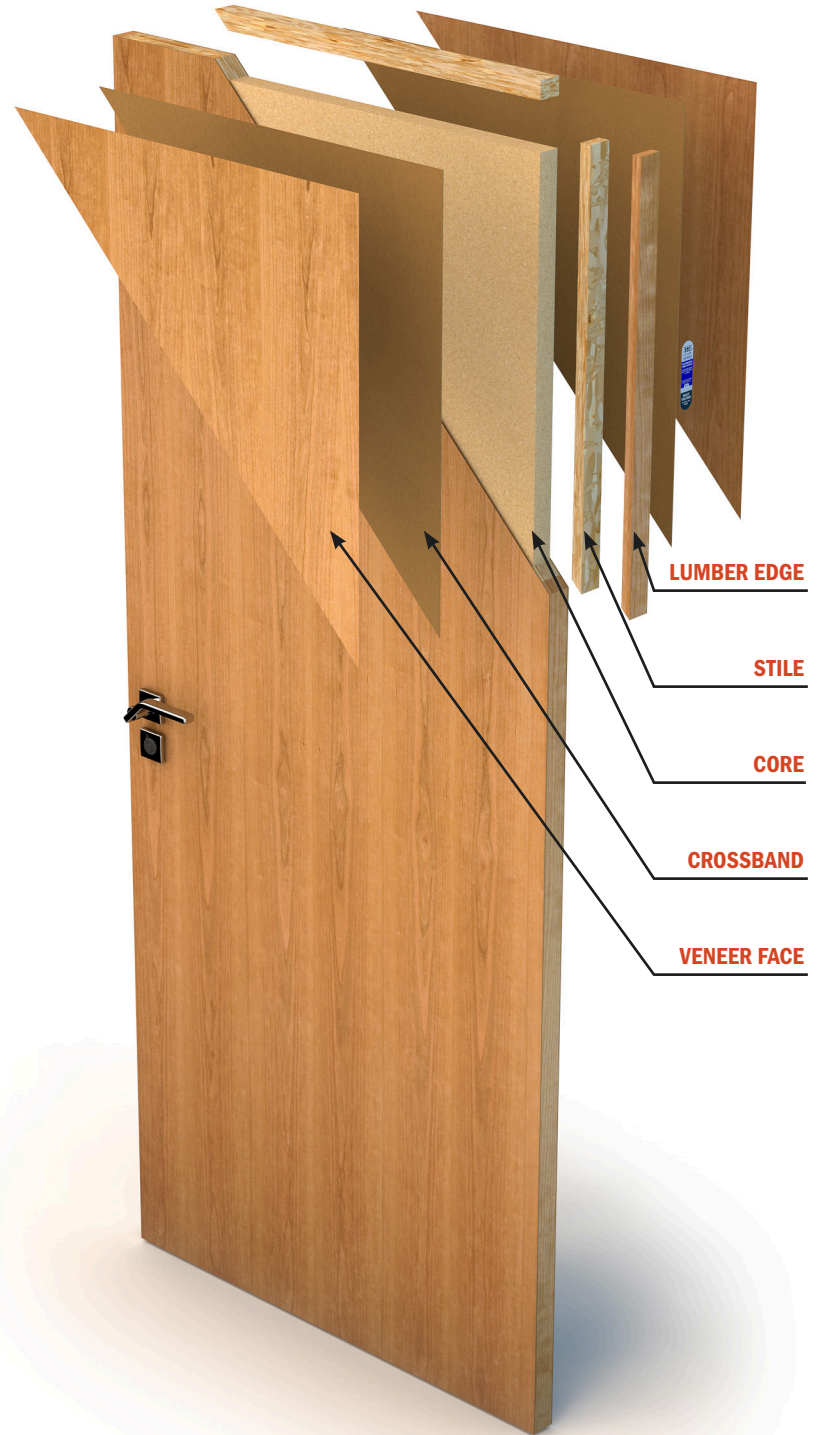




ARCHITECTURAL WOOD DOOR, 5-PLY **PC-5** PARTICLEBOARD CORE



MAXIMUM SIZE	Unrated	72" x 144" (1829 mm x 3658 mm) single 144" x 288" (3658 mm x 7315 mm) pair
	20 Minute	48" x 120" (1219 mm x 3048 mm) single 96" x 120" (2438 mm x 3048 mm) pair
THICKNESS	1-3/8" (35 mm) - 2-1/2" (64 mm)	
FACE	Foreign and domestic veneers, minimum 1/50" (0.5 mm) thick at 12% moisture content. TruGrade, AWI or WDMA face grades. Plastic Laminate or Medium Density Overlay (MDO).	
CROSSBAND	1/16" (1.6 mm) min. high density fiberboard (HDF).	
CORE	Particleboard Core with a density of 28-32 lbs. per cubic foot or 449-513kg/cu mm.	
STILES	HD.1 edge style-	Matching 5/8" (16 mm) hardwood laminated to 7/8" (22 mm) structural composite lumber (SCL).
	VE.1 edge style-	Matching veneer edgebanding laminated to 1-3/8" (35 mm) structural composite lumber (SCL).
RAILS	1-3/8" (35mm) structural composite lumber (SCL).	
ADHESIVES	Type-1 PVA (polyvinyl acetate); water resistant.	
VENEER MATCH	Book/running match standard. Slip or random match optional. Balance, Center, Random, Sketchface and Blueprint Matching available.	
OPENINGS	Non-rated: Sizes up to minimum margin. Rated: Up to 1296 sq.in. (8361 sq.cm.) Warranty covers up to half of door height.	
FINISH	Factory finish meets or exceeds WDMA TR-6 and AWI 1500 standards. Available in standard or custom stains.	
STANDARDS	<i>Meets or Exceeds-</i>	
	ANSI A208.1	AWI/AWMAC SECT. 1300
	WDMA I.S.1 - A-2004	NFPA 252, NFPA 80
	UL 10B, UL 10C CSA 0132.2 SER. 90	ASTM D5456-01AE1
WARRANTY	For interior use only. Life of original installation.	
MACHINING	Pre-fitting and beveling. Lite and louver cutouts. Template hardware preparation.	
LEED CREDITS	MR 4.1 & 4.2 Recycled Content Credit - Entire assembly 70% pre-consumer, 0% post-consumer. Core 100% pre-consumer, 0% post-consumer.	
	MR 5.1 & 5.2 Local and Regional Materials - project must be within 500 miles of Navy Island's factory in St. Paul, MN.	
	MR 7 Certified Wood - contact sales staff.	
	EQ 4.4 Composite Wood (no added urea formaldehyde)	



Positive pressure doors available as either-

Category A (concealed intumescences in stiles and top rail)

Category B (requiring frame applied intumescences)

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